

Date: Monday, 14/07/2008 9:18:06 AM  
 User: Linda Lacelle

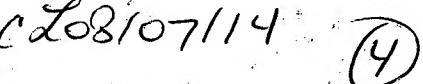
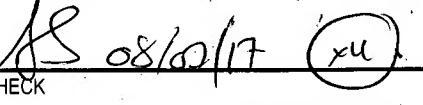
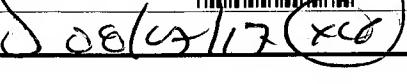
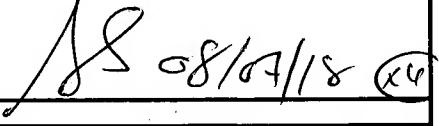
## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LITTER ASSEMBLY		
Job Number	: 40452			Part Number	: D2370		
Estimate Number	: 10301			Drawing Number	: D2370 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 14/07/2008 S.O. No. :			Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : PURCHASED PARTS			Due Date	: 21/07/2008 Qty: 4 Um: Each		
Previous Run	: 38744						
Written By	: 						
Checked & Approved By	: 						
Comment	: Est D 01.10.10 Changed D2484 nut for D3015-1 SM est E 06.12.12 ecn 888 ec						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		Comment: PURCHASING Issue p/o: <u>6759</u> 
		Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno Aviation Letter of compliance required
2.0	D2370P	Litter Assembly 
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Litter Assembly
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Receive and inspect for transit damage Insure that letter of compliance is attached to w/o 
4.0	QC6	DIMENSIONAL CHECK 
		Comment: DIMENSIONAL CHECK 
5.0	D2374	Stud 
		Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Stud Pick: Qty Part Number Description Batch 4 D2374 Stud <u>36593</u> 

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LITTER ASSEMBLY

Job Number: 40452

Part Number: D2370

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D2378 Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	D2378	Mounting Bolt	36103

AS 08/07/18 (4)

7.0 D30151 Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Lock Nut

Pick:

Qty	Part Number	Description	Batch
4	D3015-1	Lock Nut	14710

AS 08/04/18 (4)

8.0 AN960JD416L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	AN960JD416L	Washer	M108138

AS 08/02/18 (4)

9.0 MS27039406 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Batch: 107862

AS 08/03/18 (4)

10.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2370

3 08/07/21 (4)

2-Drill 0.191" holes as per Dwg D2370

3-Replace loose rivets with screw per dwg D2370

Apply locktite M107045

FF 08-07-23

(4)

3-Deburr

E 08/07/21 (4)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LITTER ASSEMBLY

Job Number: 40452

Part Number: D2370

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 QC5 INSPECT WORK TO CURRENT STEP



S 08/07/03 (840)

Comment: INSPECT WORK TO CURRENT STEP

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

L-87/23(8)

13.0 QC21 FINAL INSPECTION/W/O RELEASE



08/07/23(8)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-23

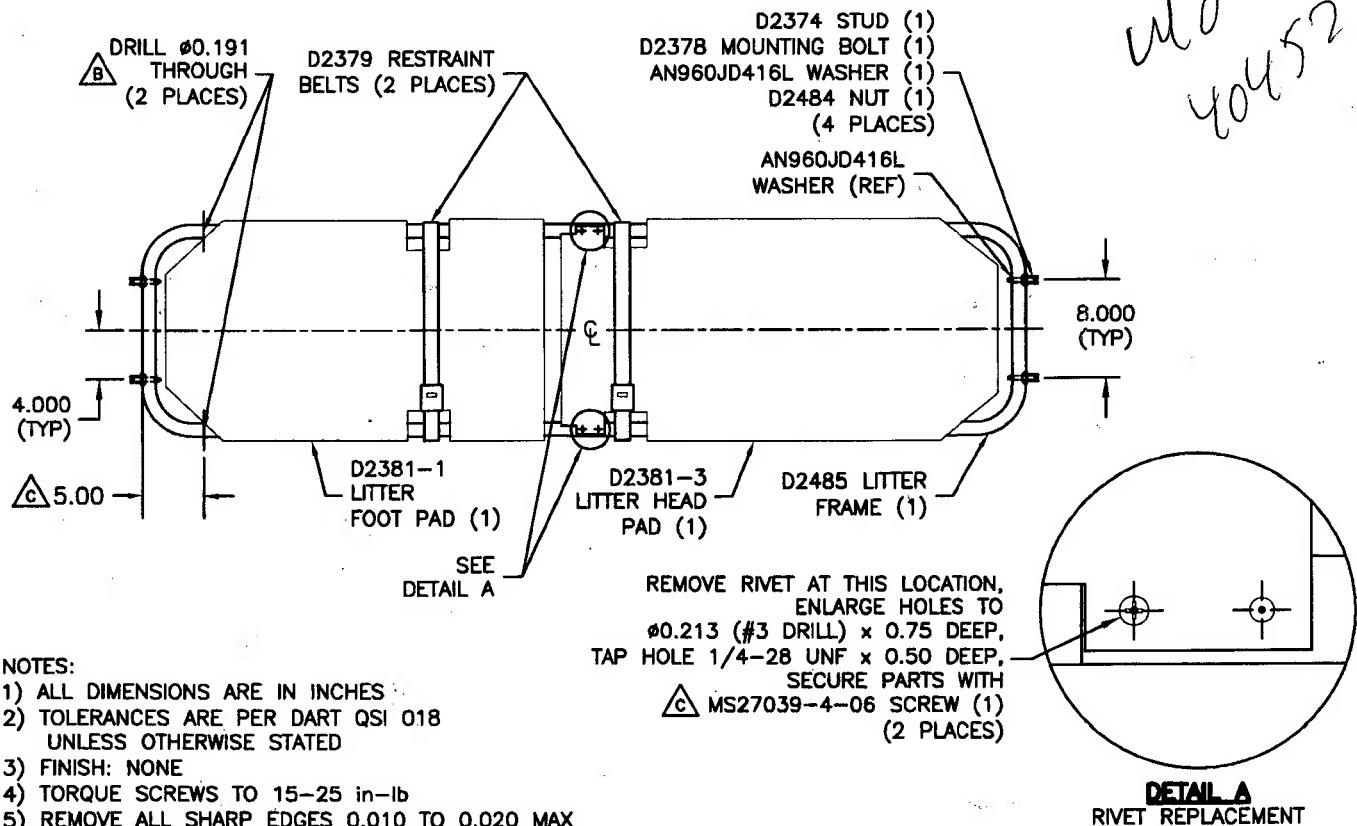
**DART**

DESIGN KE	DRAWN BY AB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED PH	APPROVED H	DRAWING NO. D2370
DATE 06.11.21		TITLE LITTER ASSEMBLY
		SCALE NTS
A	95.02.20	NEW ISSUE
B	98.06.09	ADDED $\varnothing 0.191$ HOLES
C	06.11.21	ADD ALTERNATE FOR D2484, MS SCREWS TAPPED HOLES, AND 5.00 WAS 5.34

RELEASED

06.12.05

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
4	D2374	STUD
4	D2378	MOUNTING BOLT
2	D2379	RESTRAINT BELTS
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1) $\triangle$
1	D2485	LITTER FRAME
4	AN960JD416L	WASHER
2	MS27039-4-06	SCREW $\triangle$



NOTES:

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

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Visit us at our web site: [www.ferno.com](http://www.ferno.com)

9 June, 2008

### Certificate of Conformance

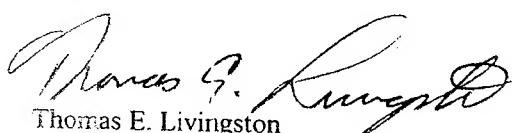
Manufacturer:	Ferno-Washington Inc.
Manufacture Address:	70 Weil Way Wilmington, Ohio USA
Order No.:	C-838718
Reference P.O.:	Ferno Aviation PO#: 4737
Model:	12-2
Item Number:	Ferno-Washington # 0163255 12-2 Stretcher Gray
Serial Nos.:	08 084870, 08 084871, 08 084872, 08 084873, 08 084874, 08 084875

06/02/08

I certify that the above referenced products are produced in accordance with applicable Ferno-Washington Inc. engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices.

Ferno-Washington Inc. is a registered manufacturer (Registration No. 1523574) with the United States Food and Drug Administration (FDA) as a manufacturer of medical devices, and the Quality Management System has been verified by the FDA to be in compliance to FDA's Code of Federal Regulations 21 Part 820.

Ferno-Washington, Inc. maintains a Quality Management System that fulfills the requirements of DIN EN ISO 9001:2000, ISO 13485:2003 and CMDCAS (Canadian Medical Devices Conformity Assessment System). Copies of Ferno-Washington, Inc.'s ISO 9001:2000 and ISO 13485 certificates issued by DQS GmbH are available upon request.

  
Thomas E. Livingston  
Director of Quality